

ABSTRACT

The invention relates to a method for forming a sheet metal lid. At least one projection is formed twice. First, the projection is shaped from a panel of the sheet metal lid, the pre-form being located near an attaching portion of a tab, but at a distance from the mounting place. Second, at least a front edge of the pre-form of the at least one projection is re-formed. No score line is provided in the panel, neither during shaping, nor during re-forming. An improved blocking for an outer edge portion of the attaching portion is thus obtained, the outer edge portion being associated with the front edge.